



Sony Ericsson

Repair Movies

- mechanical -



ST18i, ST18a, SO-03C, Xperia TM Ray

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

***For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader.
To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.***

***If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.
In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.***

***For general information about repair movies, refer to
1220-1333: Generic Repair Manual - mechanical***



1 Movies

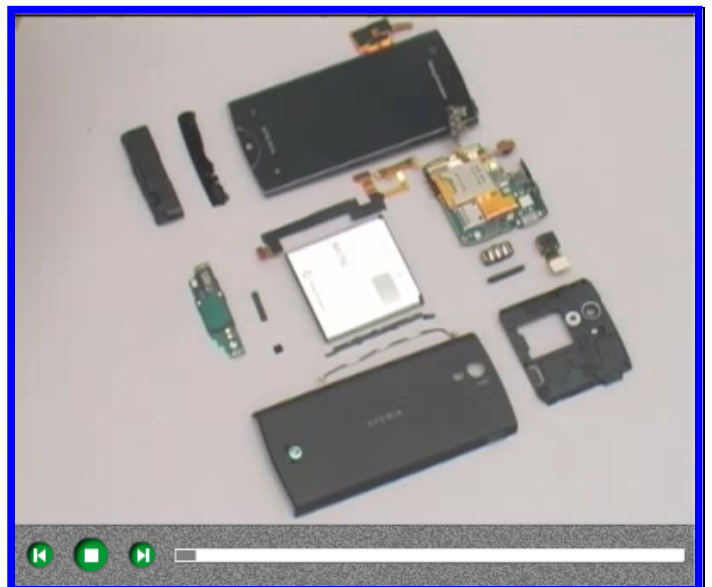
1.1 Disassembly

1. Cover Battery & Battery
2. Cover Rear Assembly
3. Main Camera & Audio Jack
4. Main PBA
5. Cover Panel Bottom
6. Main Antenna Assy
7. Cable Cover Insert
8. RF Cable
9. MComp Sheet Relay CON
10. Sub PBA
11. Cushion Batt Conn & Key Volume
12. Relay FPC & Cover Front Assy



1.2 Reassembly

1. Relay FPC & Cover Front Assy
2. Cushion Batt Conn & Key Volume
3. Sub PBA
4. MComp Sheet Relay CON
5. RF Cable
6. Cable Cover Insert
7. Main Antenna Assy
8. Cover Panel Bottom
9. Main PBA
10. Main Camera & Audio Jack
11. Cover Rear Assembly
12. Cover Battery & Battery





2 Revision History

Rev.	Date	Changes / Comments
1	2011-Aug-15	Released
2	2011-Aug-16	Model Name Changed
3	2011-Sep-13	Torx Bit Changed